

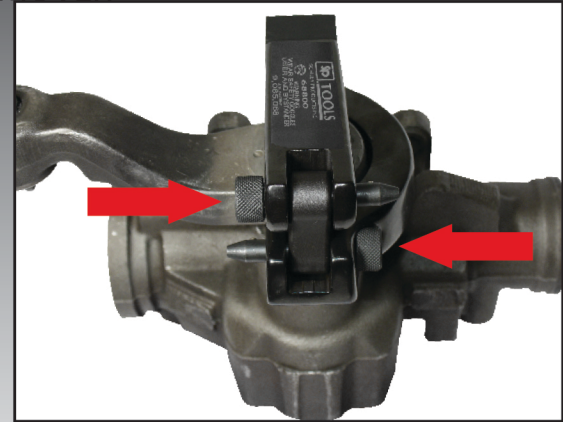


# 68800

PATENT NO. 9,085,068

## LOW PROFILE PITMAN ARM REMOVER OPERATING INSTRUCTIONS

1. Remove skid plate and wire loom bracket found on the frame.
3. Loosen the 4 sway bar bolts.
4. Remove Pitman Arm nut and washer from the steering box.
5. Make sure the rubber dust cover ring on the steering box shaft is pushed up and out of the way.
6. Remove the upper pin from the 68800. Position the lower arm of the tool under the Pitman Arm. The lower half of the tool can rest on the frame.
7. Place the upper part of the 68800 into the slot between the steering gear box and Pitman Arm. Position the dog bone into the upper half of the tool and re-install the pin.
8. With the nut, washer and rocker plate removed from the bolt, slide the bolt under the lower arm so that the threads are going up. Re-assemble the rocker plate, washer and nut to the bolt.
9. Before removal, make sure the tool is aligned correctly so that no damage to the threads will occur.
10. Tighten the  $1\frac{5}{16}$ " bolt to remove the Pitman Arm.



Tip: On the 1988-2000 4X4 applications it is best to insert the pins in the direction shown.



### WARNING

Chrome and industrial finish hand tools can break if overloaded or used for the wrong application.  
Wear safety goggles lower and bystanders.  
Wear hearing protection.  
Do not use chrome or industrial finish hand tools with power drivers.  
Do not overtorque, no pipes or lever extensions.  
No impact/power drive.

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