

GM UPPER CONTROL ARM PUNCH TOOL

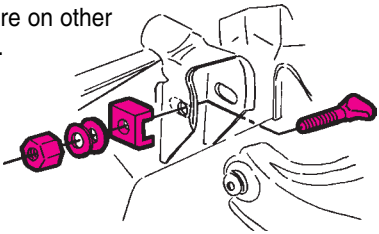
This part should only be installed by personnel who have the necessary skill, training and tools to do the job correctly and safely. Incorrect installation can result in personal injury, vehicle damage and / or loss of vehicle control.

CAUTION: Not for use with impact (air) wrenches.

1. Before beginning any alignment always check for loose or worn parts, tire pressure and odd tirewear patterns.
2. Install the jack under the lower control arm as close to the ball joint as possible. Raise truck and remove tire and wheel assembly.
3. Remove bolts holding upper control arm to frame and rotate upper control arm out of the way.
4. Clean frame brackets to locate OE knockout slug. Install wedge punch into OE bolt hole with the threads toward the front bumper.
5. Install the "U" shaped part of punch with the "U" toward the back bumper. Lubricate threads prior to each use. Install the thrust washers and nut and hand tighten until snug.
6. Make sure the wedge and "U" shaped parts line up with the pre-punched slug in frame. Tighten nut until the wedge pulls the slug out of the frame.

Always check for proper clearance between suspension components and other components of the vehicle.

7. Repeat procedure on other frame members. Reinstall upper control arm with #87400 cam bolts and continue with alignment.



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